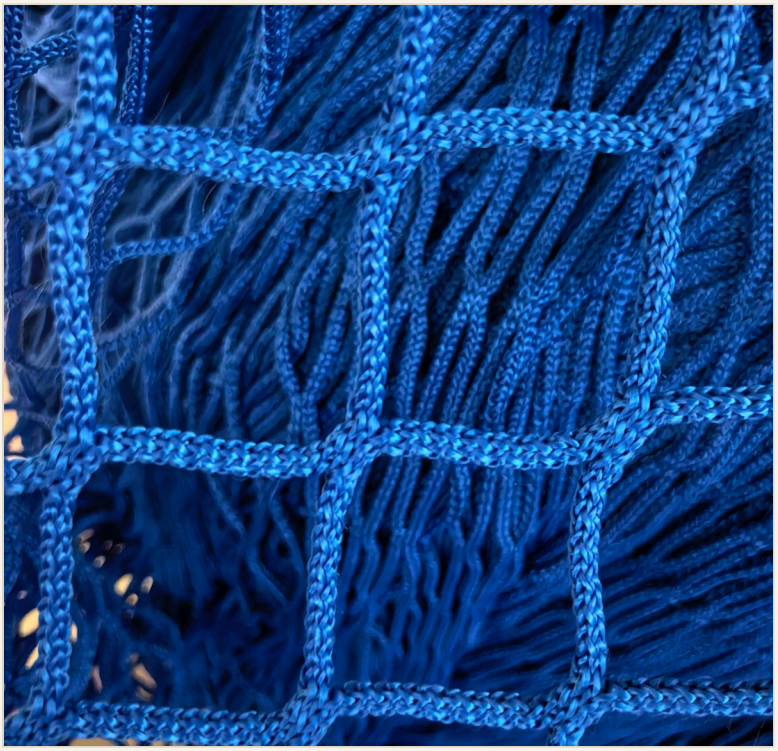
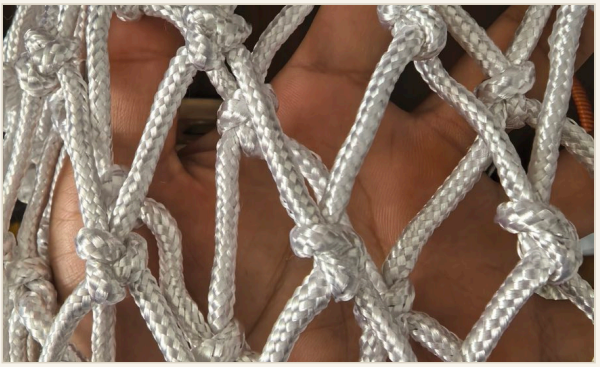
Nets that hold the game and the site

Competition nets for volleyball, tennis, badminton, basketball, football and golf — plus the perimeter, barrier and industrial protection netting that surrounds them. Manufactured in Shandong, shipped direct from the factory, made to your size.







600+ t
Annual production capacity

No MOQ
On in-stock items

FOB / CIF
Shipment from Qingdao

Sports nets 03

Venue protection 04

Protective & industrial 05–06

Materials & ordering 07–08

Who we are

02

关于我们

We are based in Lizhuang Town, Huimin County, Binzhou — the largest rope and net production and distribution base in China. Everything in this catalogue is knitted, finished, sewn and packed on our own site, so the person quoting your order and the line making it are in the same building.

That matters most when the specification is not standard. A non-standard goal size, a different mesh opening, a colour to match a club kit, a hem with brass grommets instead of canvas — these are production instructions, not exceptions. Because we make the net rather than resell it, a change costs a conversation, not a new supplier.

WHAT WE DO THAT TRADERS CANNOT

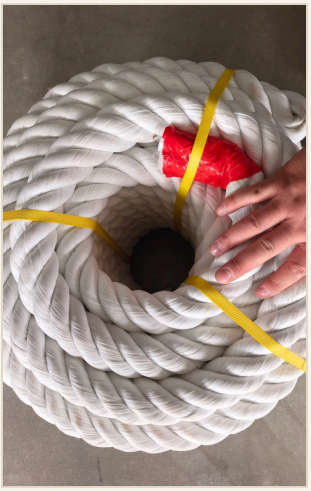
- Factory-direct pricing with no intermediary layer
- In-stock items with no minimum order quantity
- Custom size, mesh, colour and edge treatment
- On-site installation support for large venue projects



KNITTING



FINISHING



FITTINGS



PANELS

MADE ON ONE SITE

Knitted, hemmed, finished and packed under the same roof — nothing is subcontracted.

Sports nets

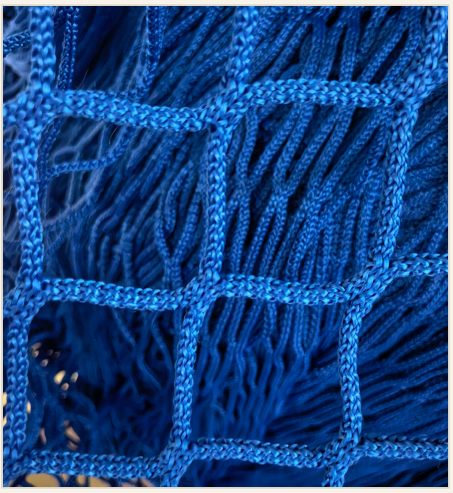
03

体育用网系列

PRODUCT	SIZE	MATERIAL	KEY SPECIFICATION
Volleyball net	1.0 × 9.5 m	Polyester	Standard competition specification
Tennis net	1.07 × 12.8 m	Polyester	Mesh 4.5 cm
Badminton net	0.76 × 6.1 m	Polyester	Premium grade, 5–6 year service life
Basketball net	Standard 18″ rim	Polyester / PE	12 hooks; fluorescent green, dark green or white; colour on request
Football net	Standard or custom	Polyester	Mesh 10–12 cm standard, 14–15 cm economy; 10 cm recommended
Golf net	Custom	PE / Polyester	Mesh 2.5–3.0 cm to contain the ball



FOOTBALL



COURT NETS



KNOT WORK

Sizes above are the standard references we produce most often. Any size, mesh or colour can be made to order — send the frame dimensions or a drawing and we will match it.

WHY EDGES MATTER

Most failures on a sports net start at the edge, not in the middle of the panel.

Venue protection netting

04

场地防护网

Two grades, chosen by where the net lives. Outdoors it has to survive sun, rain and wind load without stretching; indoors it has to look clean and stay taut under floodlights.

OUTDOOR GRADE · KNOTTED PE

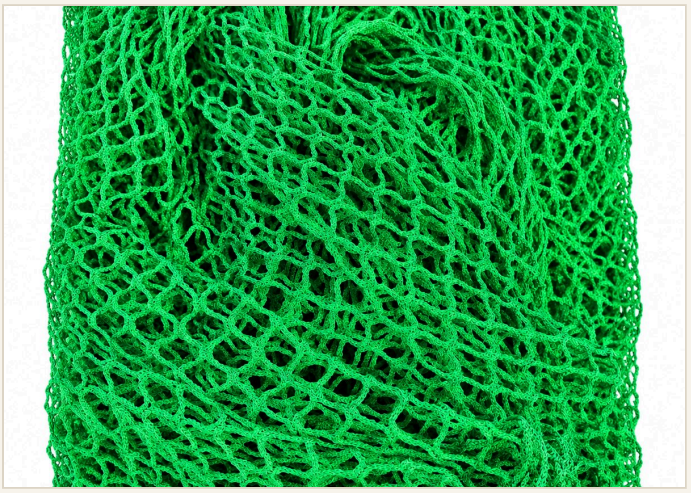
Polyethylene, built for permanent outdoor installation on pitches, courts and driving ranges.

- Waterproof — does not absorb water or sag when wet
- UV-stabilised against sun degradation and oxidation
- Tear-resistant under ball impact and wind load
- Service life up to 30 years in normal outdoor use

INDOOR GRADE · POLYESTER

Polyester, for indoor courts and halls where appearance and a clean finish matter.

- Smooth, even surface under floodlights
- Anti-ageing treatment for indoor service
- Service life 3–5 years
- Available with canvas hem or eyelet finish



OUTDOOR PE



COLOUR OPTIONS

Service-life figures are the manufacturer's guidance for normal use; actual life depends on wind exposure, UV intensity at the site and how the panels are tensioned.

Knotted & knotless protective netting

05

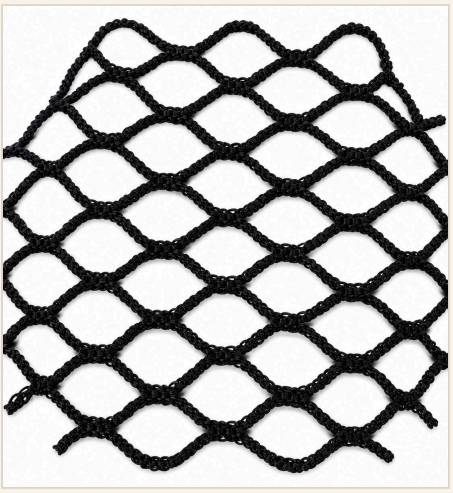
有结 / 无结防护围网

Firm knots and high tensile strength, for court barriers, fall protection, cargo restraint, aquaculture and warning isolation. Supplied by the square metre, or finished as panels with hem and grommets.

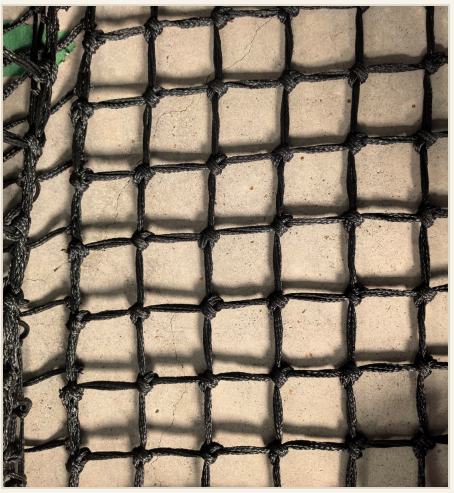
CONSTRUCTION	MATERIAL	EDGE	TYPICAL USE
White square mesh, knotted	PE / Polyester	Canvas hem	Court isolation, ball barrier, safety
Black knotted	HDPE	Canvas hem + brass grommets	Fall protection, cargo barrier, site isolation
Black knotted, bundled	PE	Bundled finished panel	Fast delivery, simple site installation
White high-strength, knotted	High-strength PE filament	Custom hem or overlock	Construction protection, site barrier, loading safety
Red warning, knotted	PE	As required	Warning isolation, temporary works
Knotless	HDPE	As required	Cleaner face, no knot wear points



KNOTTED



KNOTLESS



BARRIER

KNOTTED OR KNOTLESS

Knotted where the load concentrates at a point; knotless where the face has to stay clean.

Specialty & industrial nets

06

特种防护网

Nets made for a specific hazard rather than a specific sport. These are quoted per project, because the mesh, the rope diameter and the fixing method are decided by what the net has to stop.

SKI RESORT NET

Approximately 2 m high, mesh 4–7 cm. Protective barrier for piste edges and lift areas, made to the run length.

CHEMICAL PLANT NET

Multiple specifications for containment and separation inside process areas, produced to the site requirement.

DRONE PROTECTION NET

Made to order for test enclosures and no-fly boundaries around buildings and events.

TORCH & EXHAUST PROTECTION

Heat-adjacent barrier netting for flare stacks and exhaust outlets; standard sizes held in stock for exhaust protection.



CONSTRUCTION



FIXINGS

QUOTED PER HAZARD

Mesh, rope diameter and fixing are chosen by what the net has to stop — not by a standard size.

Material grades & customization

07

材质等级与定制

GRADE	MATERIAL	WHERE IT FITS
★	PP polypropylene	Entry grade, light duty
★★	Fine polyester	The standard choice for most orders
★★★	Thick polyester, 3-strand	Durable, heavier duty
★★★★	Military-weave nylon type	High strength applications
★★★★★	Pure nylon	Rarely specified

Grade and rope diameter are chosen together — a heavier grade in the same mesh gives a different hand, weight and pack size. Tell us the load or the ball speed and we will recommend rather than upsell.

CUSTOMIZATION

- Custom size — any panel dimension
- Custom mesh opening
- Custom colour, including club colours
- Canvas hem, overlock or brass grommets
- OEM packaging and branded labels
- Installation service for large projects



EDGE WORK



KNITTING LINE



COLOUR

Ordering

订单信息

ITEM	DETAILS
MOQ	No minimum on in-stock items
Custom orders	Produced to order
Lead time	In-stock: immediate shipment; custom: confirmed per order
Trade terms	FOB / CIF
Payment	Negotiated per order
Outside our range	Bird net, tow rope, general ropes

To quote accurately we need four things: product and size (or a drawing), quantity, edge finish, and the delivery city or port.

ENTRY GRADE · STARTING POINT

FROM

USD 0.90 / m²

EXW, entry-grade netting. Converted from RMB 6.00 / m² at 1 USD = 6.67 CNY (18 Nov 2026). Final quotation follows the specification, grade and quantity.

COMPANY

Shandong Huimin Haoran Rope Net Co., Ltd.
山东浩然绳网有限公司

ADDRESS

Lizhuang Town, Huimin County,
Binzhou, Shandong, China

EMAIL

hrswyxgs@outlook.com

MOBILE / WECHAT

+86 183 6494 3888

STEP 1

Send product, size or drawing, quantity and delivery city.

STEP 2

We match material, mesh and edge finish, and plan the packing.

STEP 3

Written quotation per specification — sample first if the spec is new.

This catalogue is a capability overview, not a binding offer. Specifications, service life and packing are confirmed per order in the written quotation.

SEND IT AS IT IS

A photograph of the frame and one measured length is enough to start.